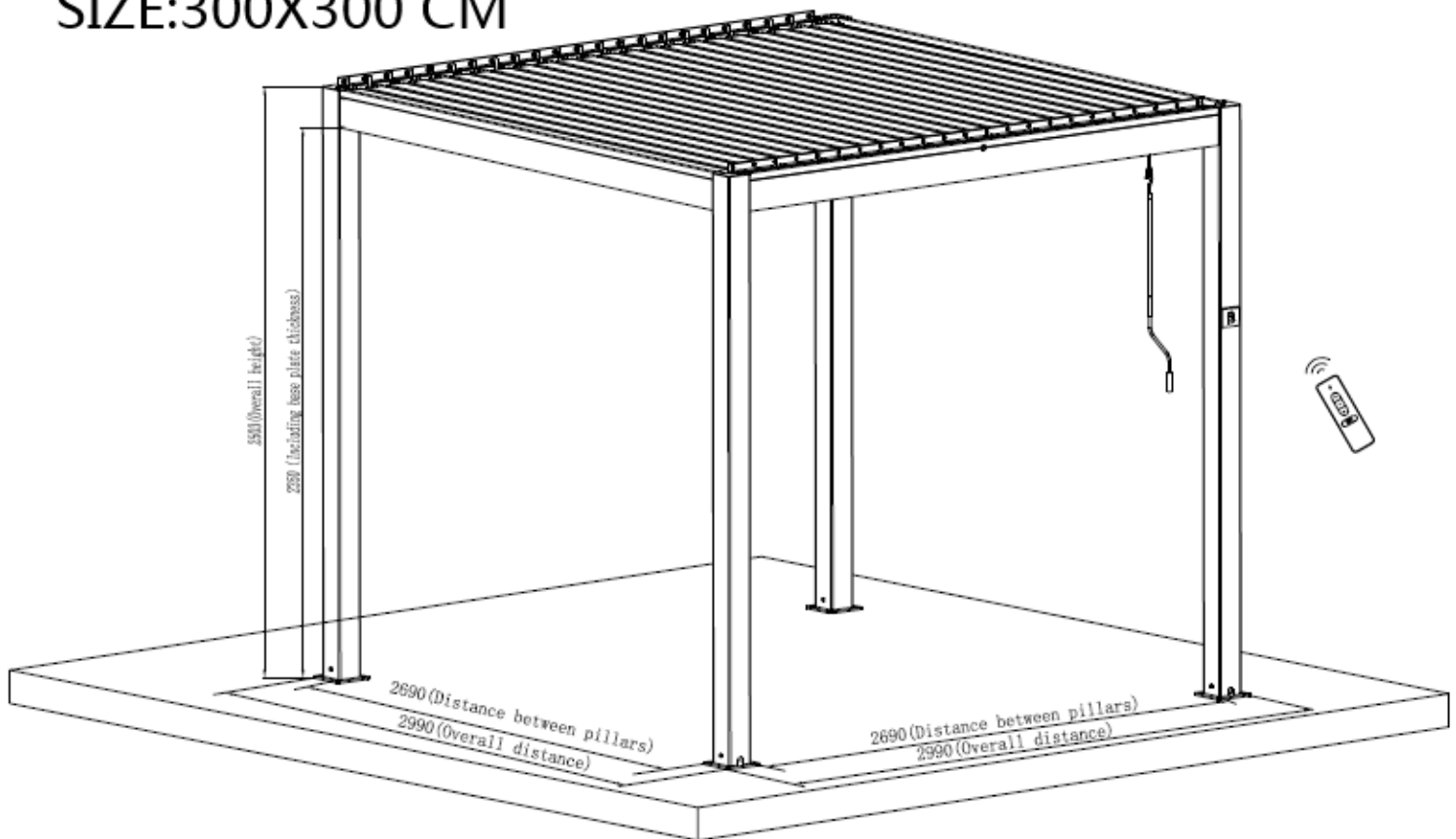


# User Instructions

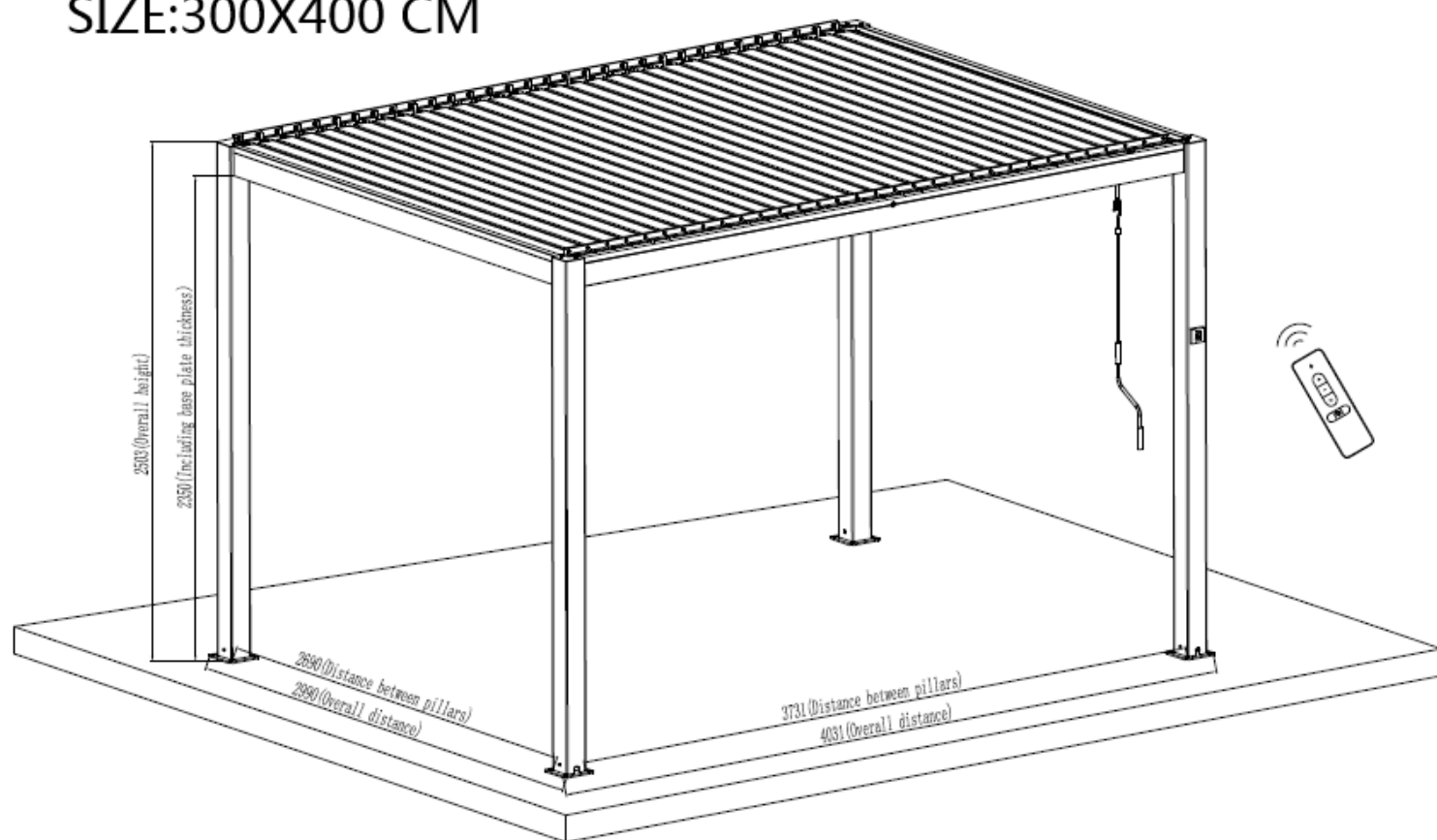
Villa Pergola for manual operation

**Size:300x300/300x400/400x400 cm**

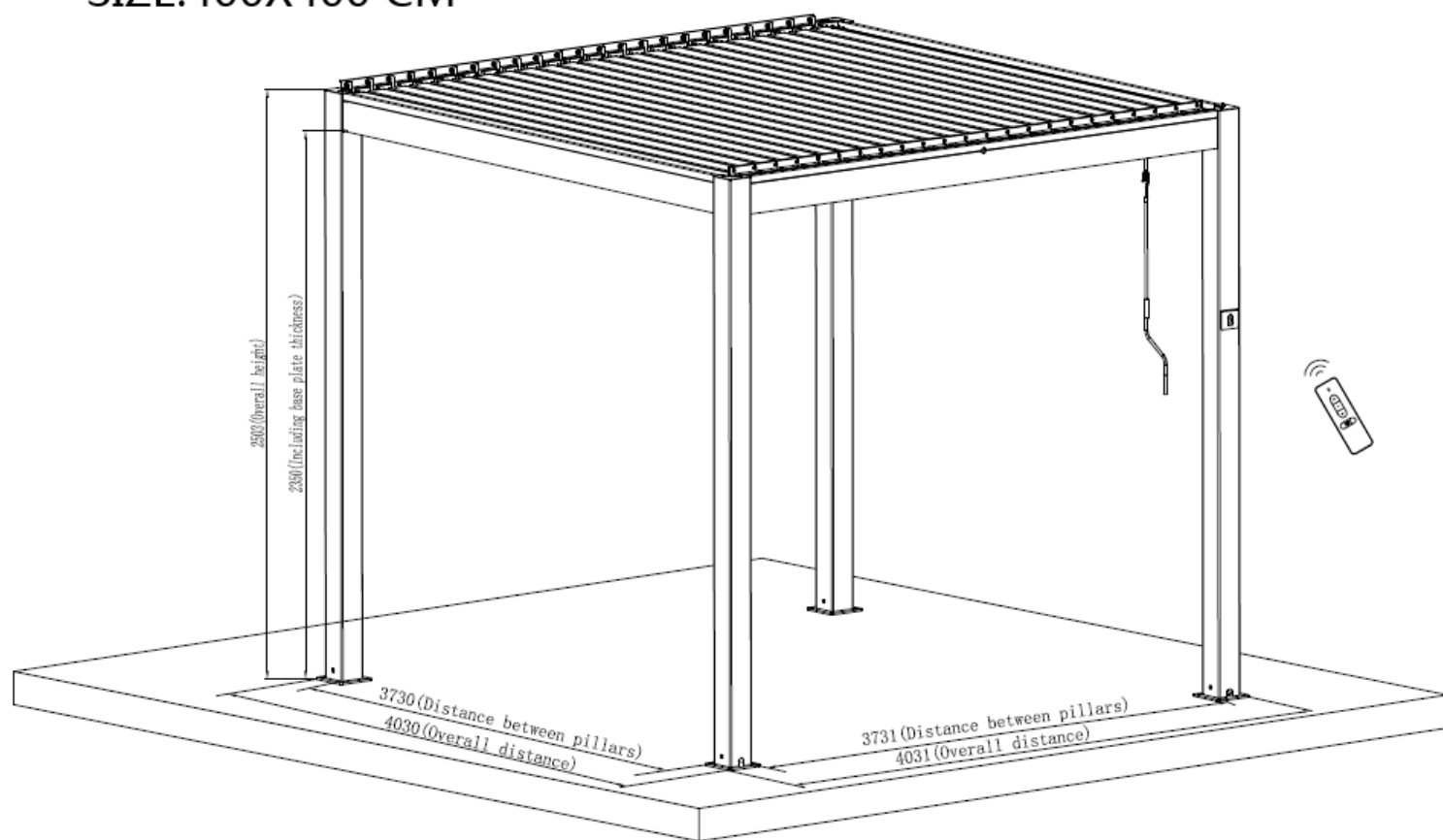
SIZE:300X300 CM



SIZE:300X400 CM



SIZE:400X400 CM



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### Attention:

**Read this instruction manual carefully and completely before mounting and usage. Keep this manual for future reference.**

Dear Customer,

Congratulations and thank you for choosing to buy the Villa Pergola from our company. To enjoy this product for a long time and for your own and the safety of other people, please follow the assembly instructions.

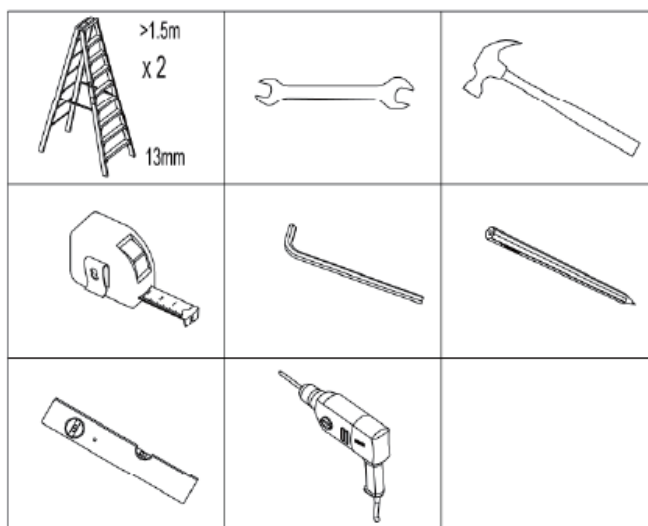
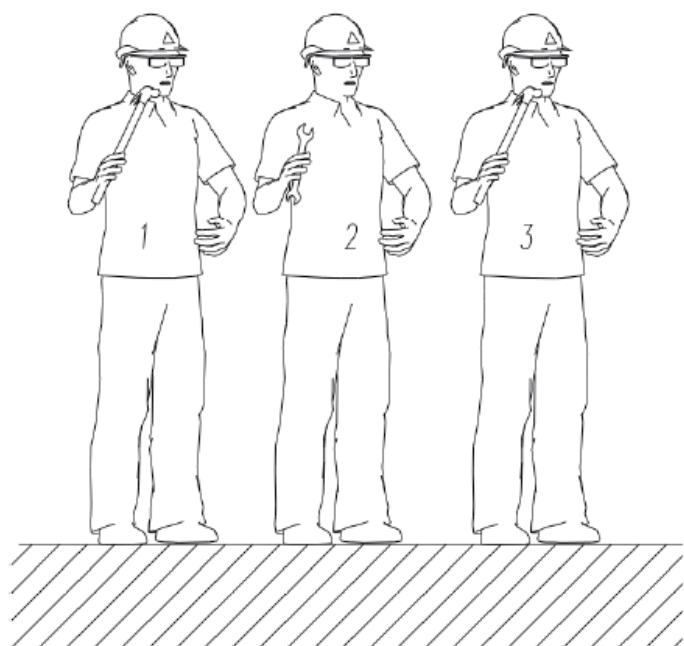
Before you start the assembly process and then using the Pergola, we suggest you are best to get familiar with this product. Make sure all parts listed up in below packing lists are delivered and intact. If you find that there are parts missing or damaged please do not install the pergola but contact us immediately. Do not start the assembly process if parts are missing or defective.

### Tools and man force

Recommended: 2 or 3 people

Additional tools :



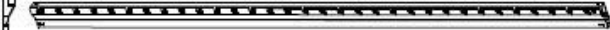








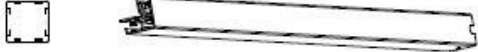

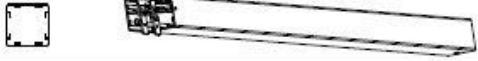










- |                |                                |                 |
|----------------|--------------------------------|-----------------|
| 1.Ladder       | 2. M10/13 open wrench supplied | 3.Rubber mallet |
| 4.Tape measure | 5. 5mm hexagon wrench supplied | 6.Pencil        |
| 7.Spirit level | 8.Electric drill               |                 |









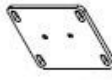

















Parts List

Please check all parts against the parts list before commencing construction of pergola.

SIZE:300X300CM PARTS LIST:

①	 x 8	⑨	 x 1	Ⓐ	 x 1
②	 x 1	⑩	 x 16	Ⓑ	 x 1
③	 x 4	⑪	 x 4	Ⓒ	 x 2
④	 x 4	⑫	 x 1	Ⓓ1	 x 1
⑤	 x 2			Ⓓ2	 x 2
⑥	 x 54			Ⓓ3	 x 1
⑦	 x 46			Ⓔ	 x 2
⑧	 x 46			Ⓕ	 x 2
				Ⓖ	 x 21
				Ⓗ	 x 1
				Ⓘ	 x 1
				⓵	 x 2

**SIZE:300X400CM and 400X400CM PARTS LIST:**

①	 x 8	⑨	 x 1	Ⓐ	 x 1
②	 x 1	⑩	 x 16	Ⓑ	 x 1
③	 x 4	⑪	 x 4	Ⓒ	 x 2
④	 x 4	⑫	 x 1	Ⓓ1	 x 1
⑤	 x 2			Ⓓ2	 x 2
⑥	 x 72			Ⓓ3	 x 1
⑦	 x 64			Ⓔ	 x 2
⑧	 x 64			Ⓕ	 x 2
				Ⓖ	 x 30
				Ⓗ	 x 1
				Ⓘ	 x 1
				Ⓙ	 x 2

**Hardware and other parts:**

①M8x20 countersunk screw	②35 to 25 Connector
③Base plate	④Upright cover
⑤M10 screw cap	⑥M8x20 Hexagon bolt
⑦Plastic Spacer	⑧Locking nut
⑨Gear box	⑩Expansion bolt M8x100
⑪Cutter connector	⑫Hand crank

### Aluminum profile parts list:

Beam with slots	Beam with gear box& slots
Beam	D1 Post + post connector
D2 Post + post connector	D3 Post + post connector
Gutter	Gutter
Common louver	Centre louver
Driving louver	Control rod

### Product Description

Make the most of your outdoor living area with your pergola. Relax and enjoy the outdoors while being protected from sun. The coated aluminum frame pergola is perfect for shading your garden, deck, courtyard and swimming pool.

### Important Safety Instructions

**Warning:** For the safety of you and other persons it is important to follow below instructions and obey warnings.

### Symbol explanation



This warning triangle calls attention to hazards that that can lead to death or to severe injuries or which are important for the functioning of the Pergola.



This sign identifies important notes.

### Safety instructions



**To install this pergola technical knowledge is necessary.** Do not mount this pergola yourself but contact a professional workman for help if

- ♦ you are unsure if the pergola can be mounted on the place you chose for installation.
- ♦ you do not understand the instruction manual or parts of it.

- ♦ you do not have necessary tools available.
- ♦ you do not have necessary technical knowledge



**A minimum of three healthy adults are required to move and install the pergola** as the product is big and heavy. Do not try to install the pergola alone. If the pergola falls, it could cause serious injuries and damages! Contact an authorized assembler for help.



**Do not install the pergola when you find damage parts are that parts are missing.** Contact your dealer.



**Keep children and pets out of the working area during assembly and adjustments.**



**This product and its fixing parts are only suitable for installation on a plain cement wall or stable brickwork. If the wall/brickwork shows cracks you have to consult a professional.**



**Nobody is allowed to change the products' design and structure** without the permission of manufacture or authorized deputy.



Please make sure that your hands are clean at the time of the assembly; otherwise you may soil frame.



**Nobody is allowed to climb onto the Pergola. Hanging anything on the Pergola is forbidden.**

Sheeting was used to protect the paint. This must be removed afterwards.

This structure is a non-permanent structure and the warranty does not cover damage incurred under extreme weather conditions including heavy rain, high winds or if exposed to high heat from heaters or BBQs.

Safety precautions should always be followed when assembling and using this product to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use. Never leave children unattended around/under this pergola. Do not attempt to assemble or use the pergola in moderate or heavy wind conditions. Always **keep the pergola louver open** and secure it during heavy winds or extreme weather conditions to avoid damage to the pergola or personal injury.








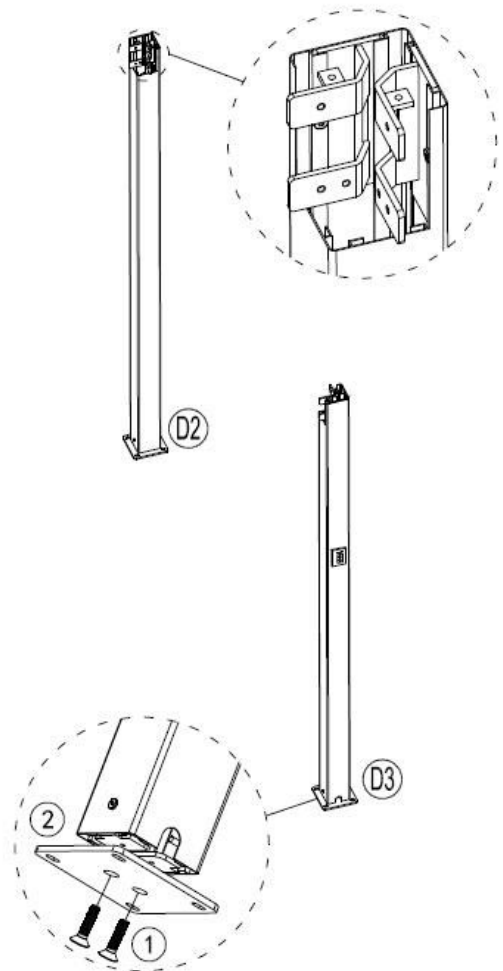
## Mounting and usage

### Step 1

Attach base plate③x4 to the bottom of posts ( (D1) x1,(D2) x2 and (D3)x1),use bolts①x8 to attach with hex key or electric drill





(D2) posts should be installed diagonally as below

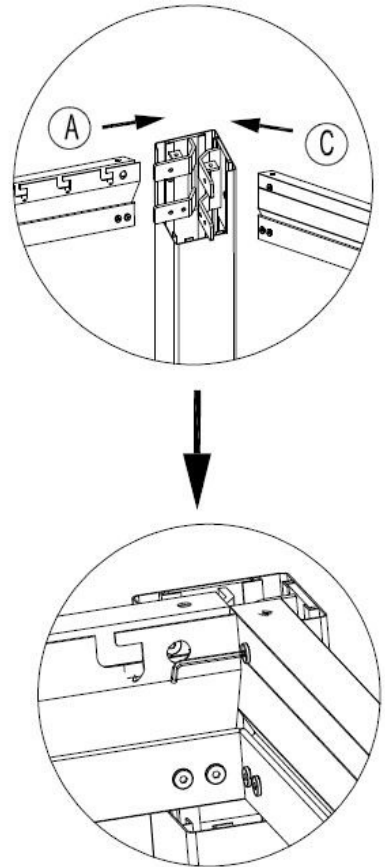
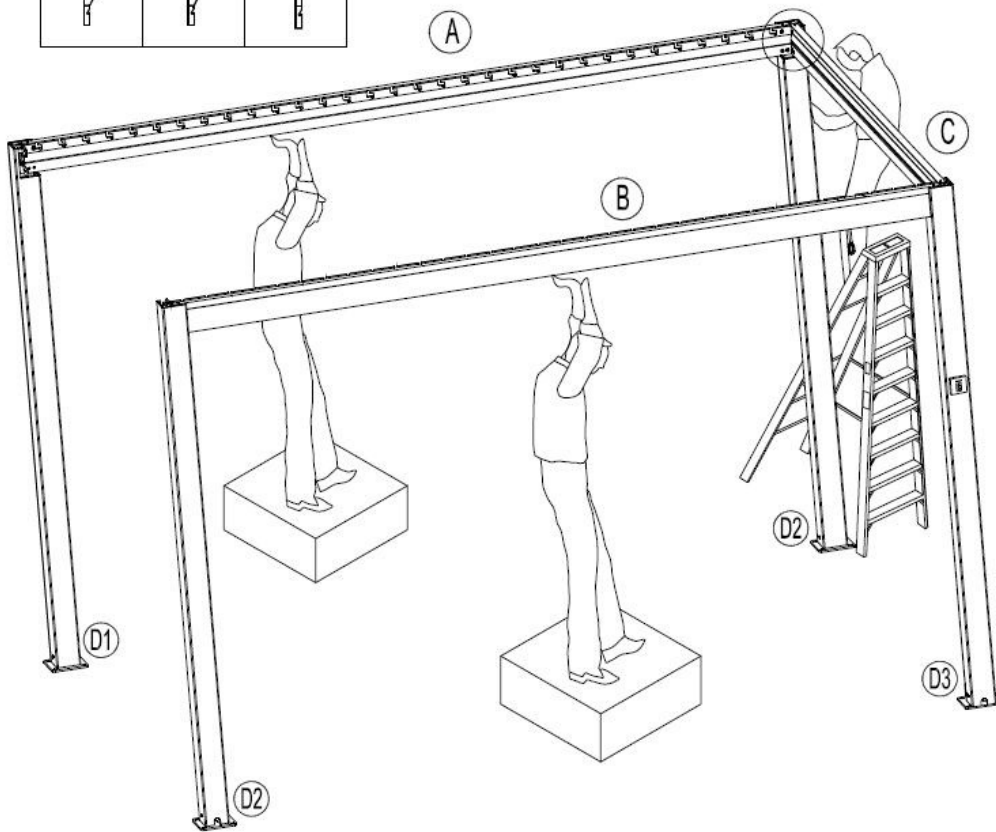
① x 8	③ x 4	
		
Ⓓ1 x 1	Ⓓ2 x 2	Ⓓ3 x 1
		



## Step 2



Attach beam X1 x1 and beam x1,use bolts ⑥ to fasten

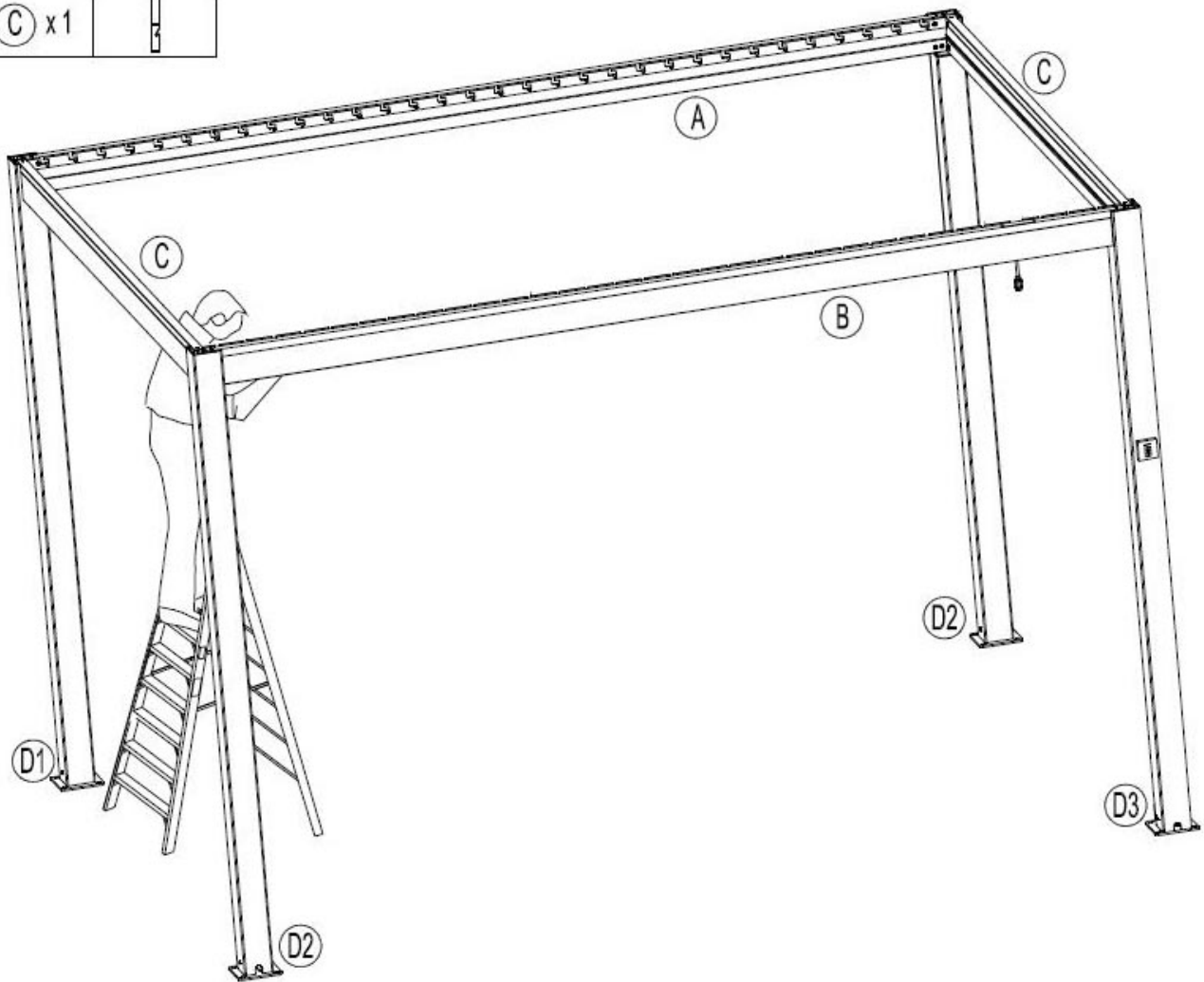
⑥ x 12		
① x 1	② x 1	③ x 1
		



### Step 3



Attach beam x1, use bolts ⑥x12 to fasten

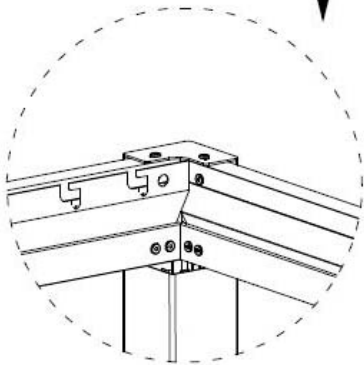
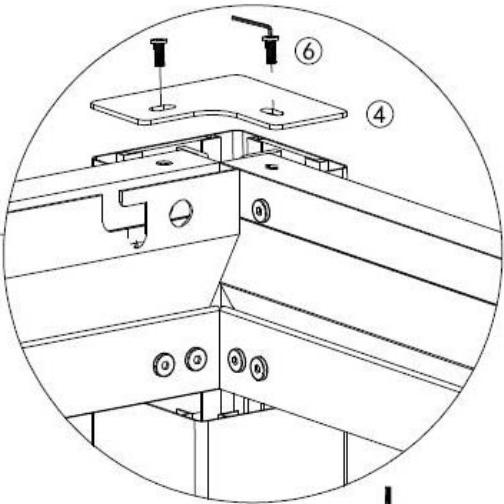
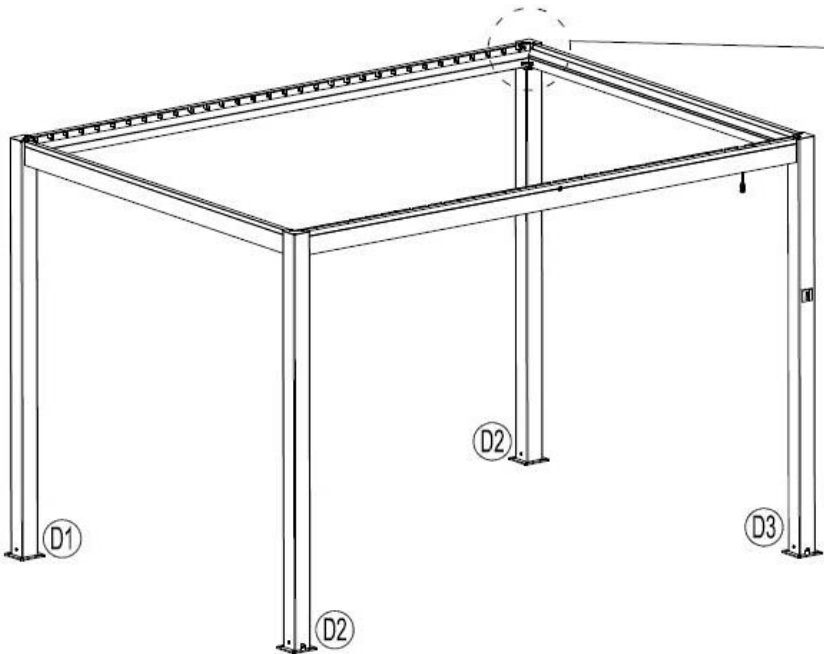
⑥ x 12	
③ x 1	



**Step 4**



Attach upright cover ④x4,use bolts ⑥x8 to fasten

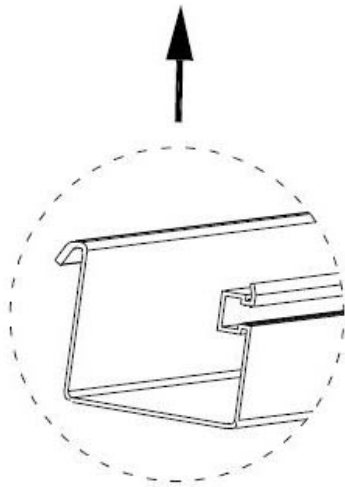
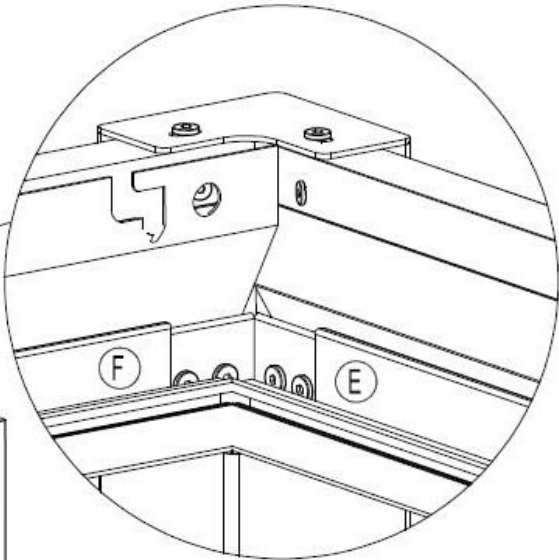
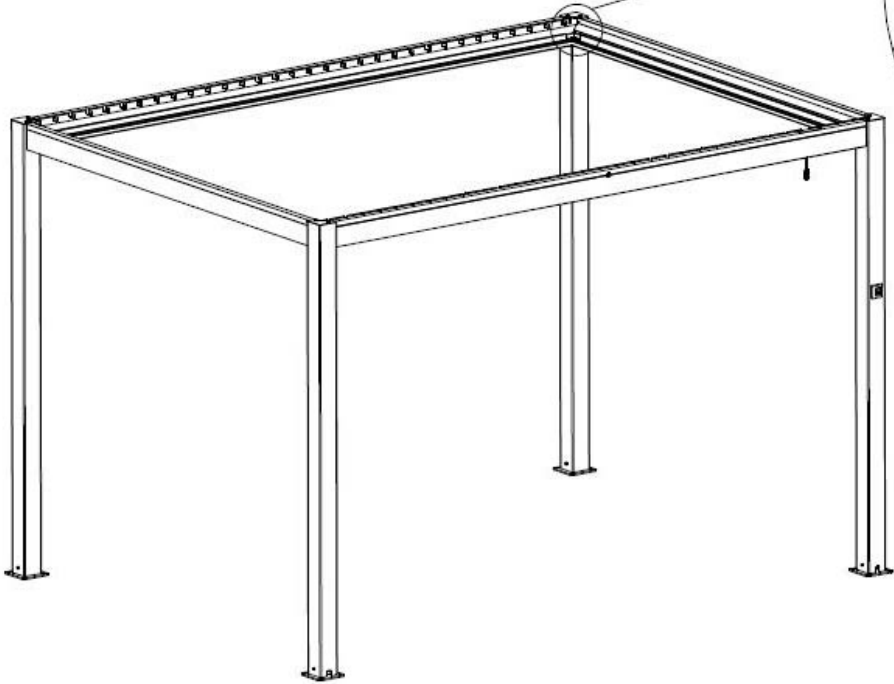
⑥ x 8	
④ x 4	



**Step 5**

**Attach all four gutters ( x2 and x2 )by hooking inside the , , beams**

ⓔ x2	ⓕ x2
	



## Step 6

Located holes in centre of beams( and )

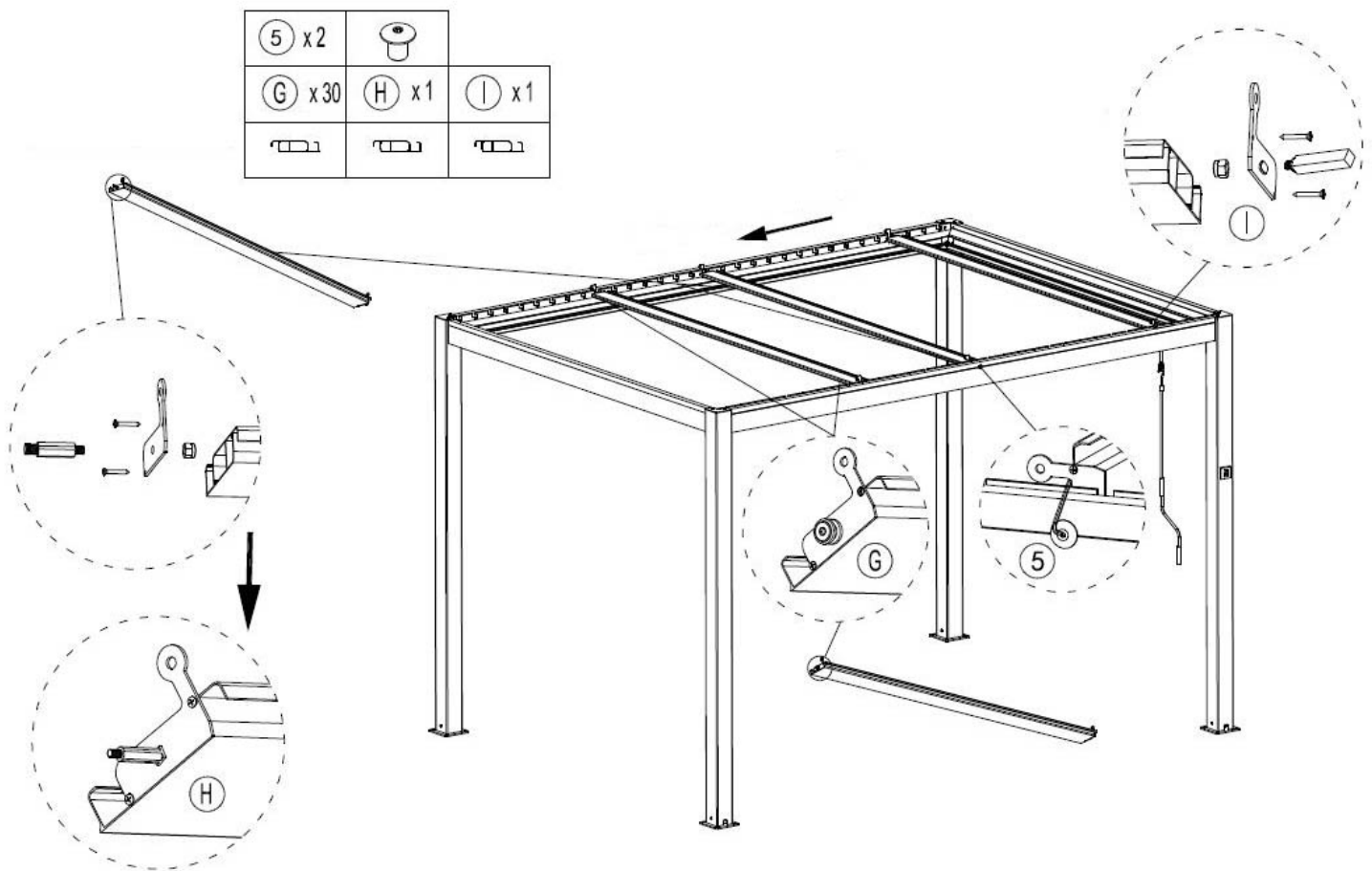
\*Place centre louver into **12th slot**, lining up with the holes for 300x300 cm size.\*

Place centre louver into **16th slot**, lining up with the holes for 300x400 cm and 400x400 cm size.

Using M10 nut ⑤X2, secure the louver in place

Place Driving louver in line with **4th slot** on the beam and .

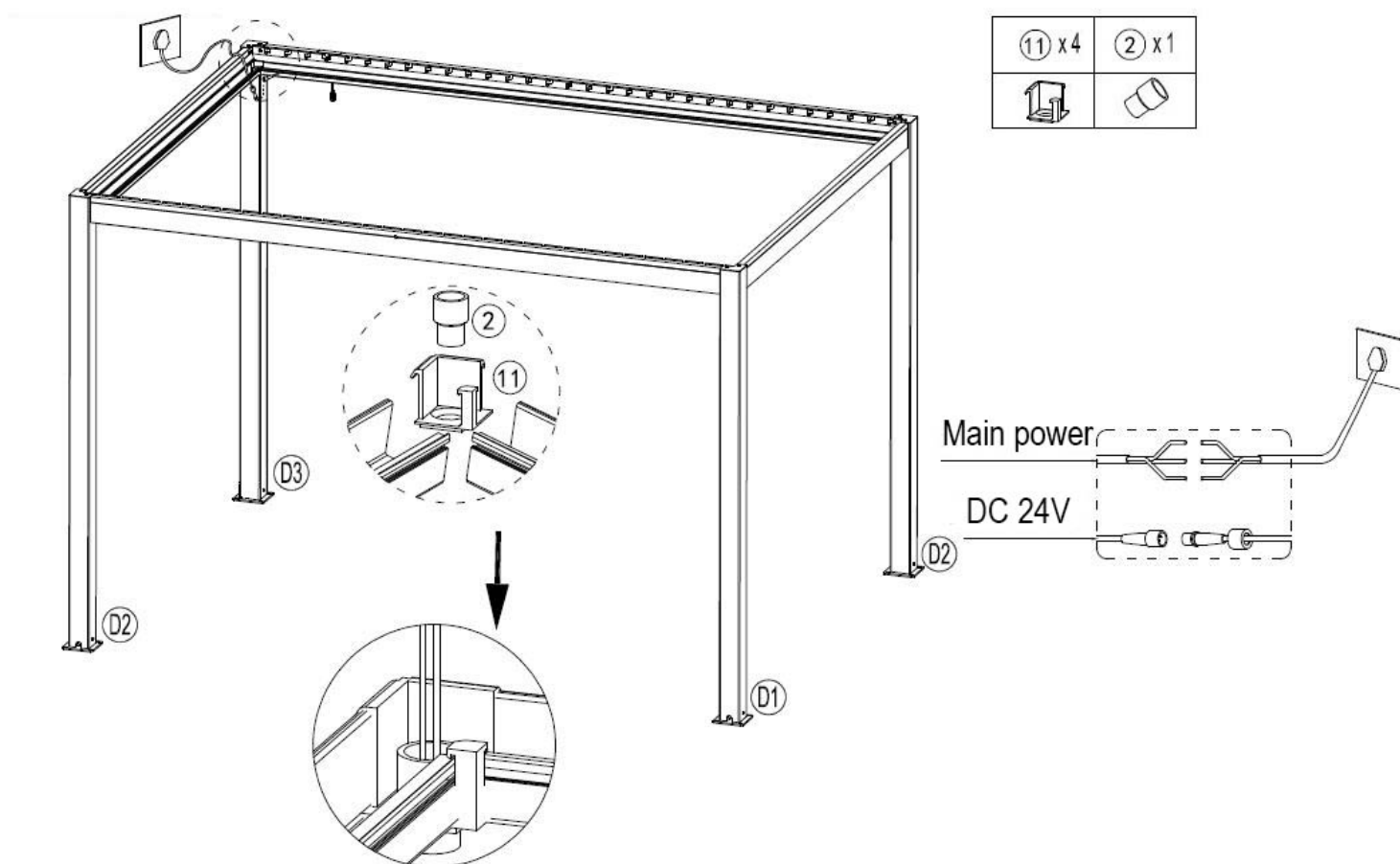
Fit all common louvers X21 for 300x300cm and X30 for both 300x400 and 400x400 cm size into the remaining slots in the beams



## Step 7

Fasten ①x4 gutter connector and ②x1 50 to 40 connector.

Connect the female and male plugs for the LED lighting (DC24V to DC24V) and plug the power cable into local socket.



## Step 8

Fix x 2 (flat L-shaped aluminum profile).

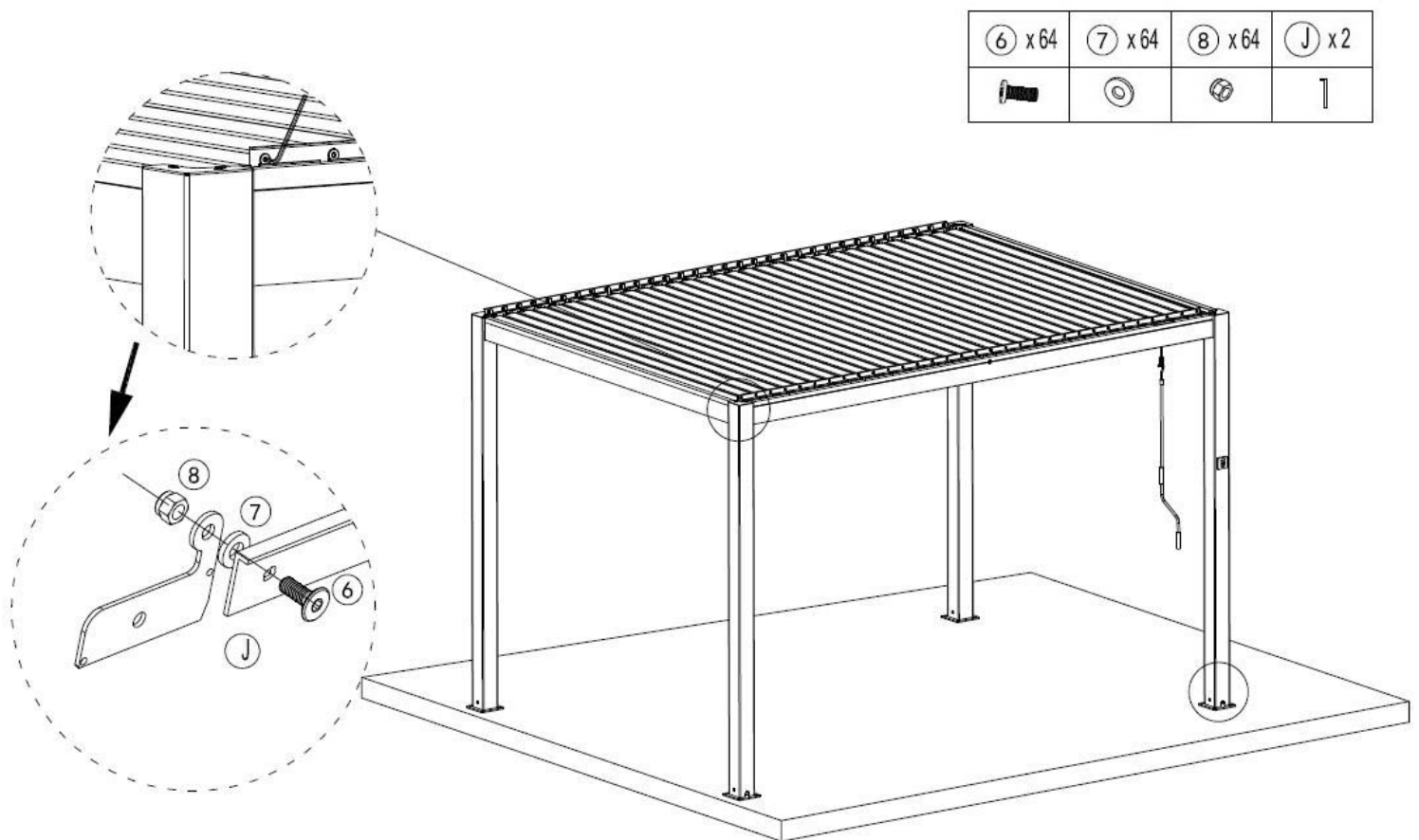
One for each other of the slats is required.

\*Use bolt⑥x46, plastic spacer⑦x46 and nut⑧x46 to tighten for 300x300 cm and 400x400cm size\*.

Use bolt⑥x64, plastic spacer⑦x64 and nut⑧x64 to tighten for 300x400 cm and 400x400cm size.

Secure the louvers at each end.

NOTE: Do not over tighten. Over tightening will prevent louvers from moving.





## Step 9

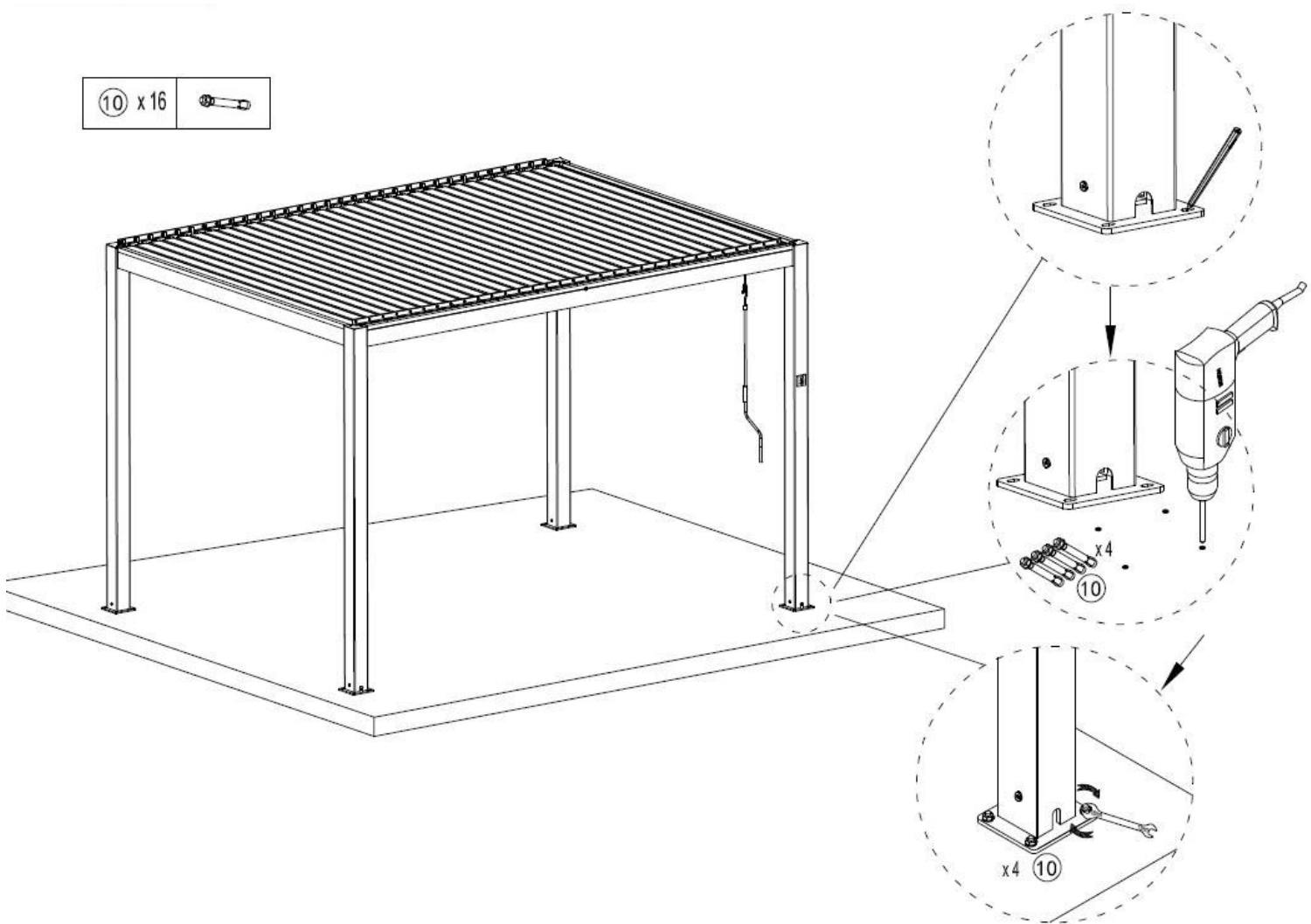
Mark holes for expansion bolt ⑩x4 on each post.

Note: the drill size should be 12 mm.

Insert the bolts. Use an hammer drill if necessary. Place the posts over the bolts. Tighten the nuts.

Once installed, make sure any remaining plastic is removed and silicone is used along all corners and gutters to waterproof.

Tight nuts



**WARNING:** Ensure louvers are open during periods of mild to strong winds.

## Dismounting

If you want to disassemble the Pergola, please follow the following process.

**Attention! At least two people are needed for this step.**

- ◆ Keep the Pergola louvers open before you begin with dismounting. Bind the Louvers of the Pergola together to avoid unintended unfolding. This might cause damage and injury. You can use the protection band that was fixed on the Pergola when purchasing it.
- ◆ Follow the mounting instructions in reversed order to dismount the Pergola.
- ◆ Make sure that drilling holes in the wall will be sealed professional.
- ◆ **Attention! Safety hints and instructions have to be followed for dismounting as well.**

## Storage

When you do not want to use the Pergola for a longer period of time it is recommended to take the Pergola out of the brackets and store it.

- ◆ Make sure that the frame is dry completely before storing.
- ◆ Store the Pergola at a dry and safe place that is not reachable for children.

## Disposal

Do not dispose this Pergola with other household wastes. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling. Dispose packing materials according to local guidelines.